
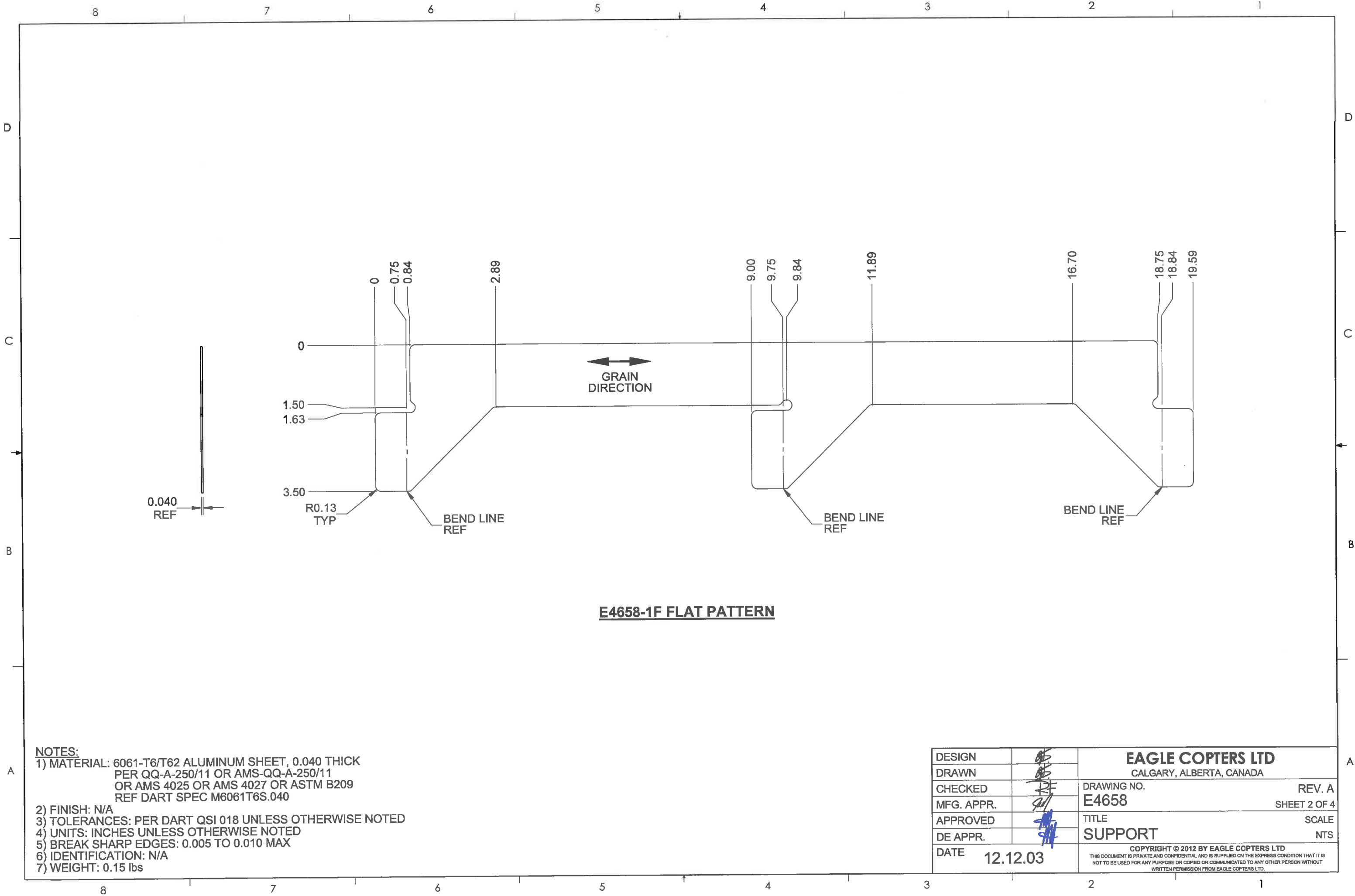


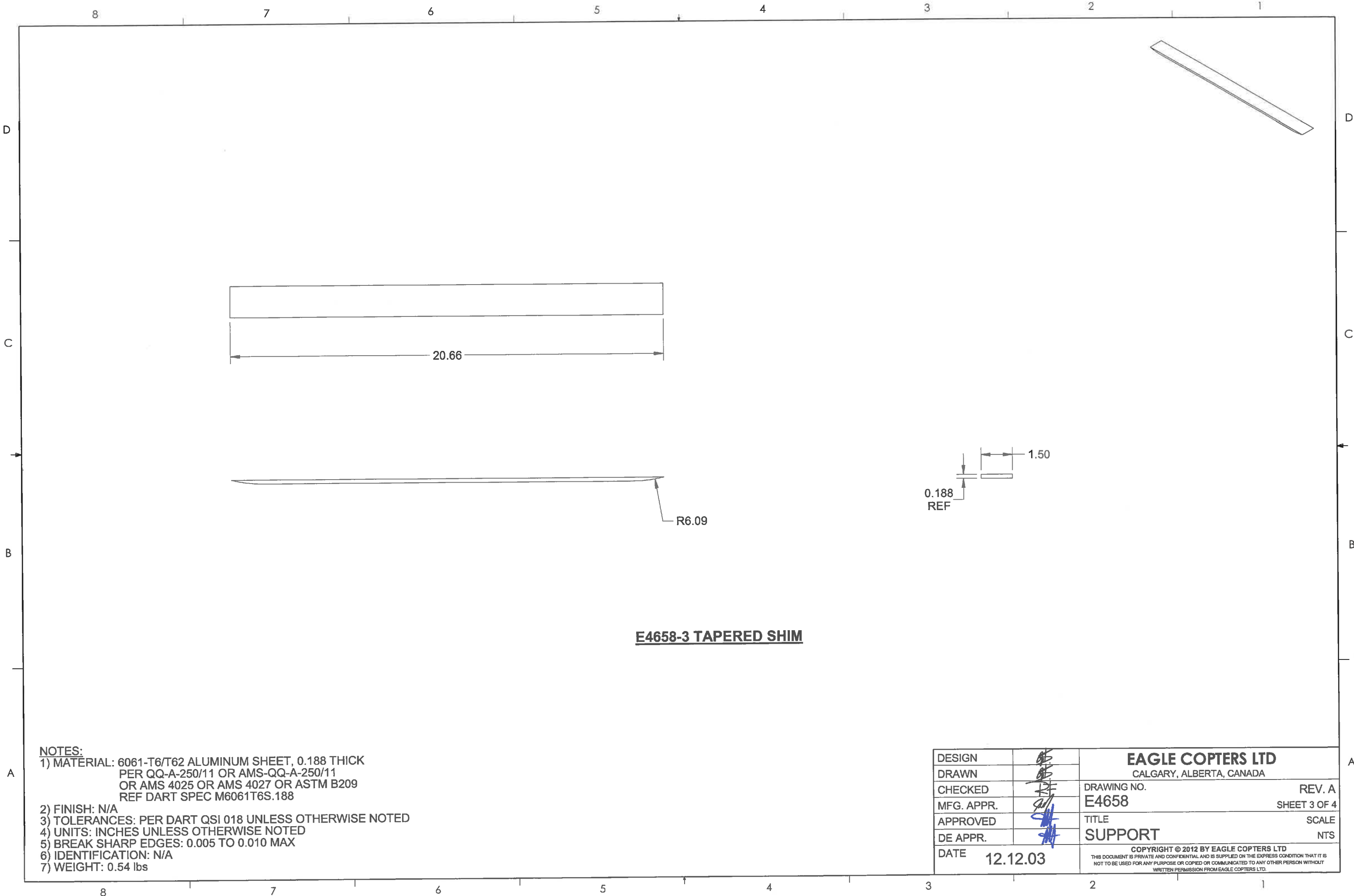
E4658-1 SUPPORT

NOTES:

- 1) MATERIAL: MADE FROM E4658-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs

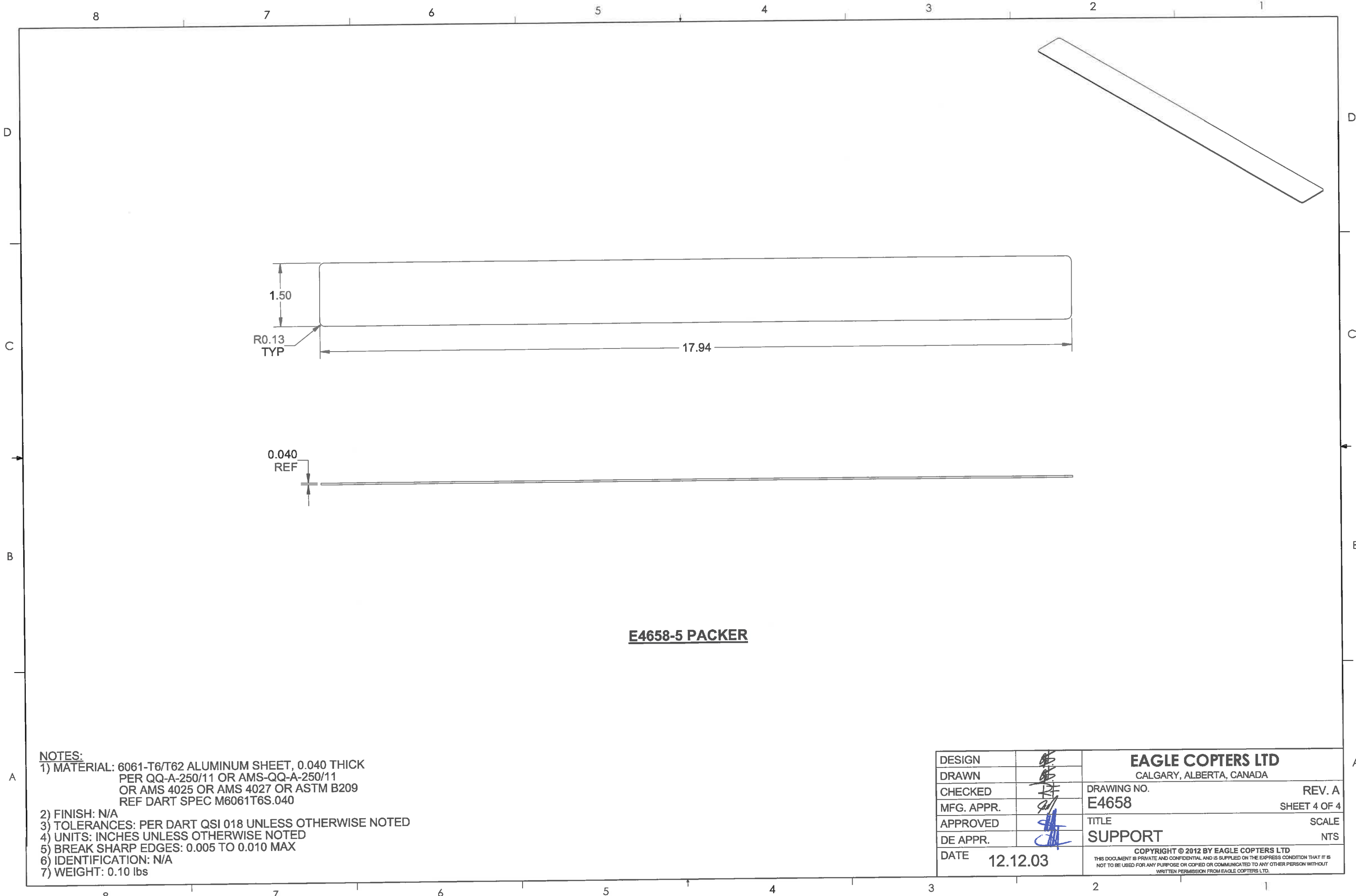
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|------------|---|--|--------------|----------|
| A | NEW ISSUE | | BY | 12.12.03 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN |  | EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA | | |
| DRAWN | | | | |
| CHECKED | | DRAWING NO. | REV. A | |
| MFG. APPR. | | E4658 | SHEET 1 OF 4 | |
| APPROVED | | TITLE | SCALE | |
| DE APPR. | | SUPPORT | NTS | |
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NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.188 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.188
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.54 lbs

| | | | |
|------------|----------|--|--------------|
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| DRAWN | | | |
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| MFG. APPR. | | E4658 | SHEET 3 OF 4 |
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E4658-5 PACKER

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs

| | | | |
|------------|----------|--|--------------|
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| DRAWN | | | |
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| MFG. APPR. | | E4658 | SHEET 4 OF 4 |
| APPROVED | | TITLE | SCALE |
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